





Alignment system for all important steps of machine installation.

Shaft Alignment

**XT660** 



## **MEASUREMENT INDEPENDENCE**

#### **EASY-LASER® GENERATION XT**

Easy-Laser® XT660 is the mid-range system in our Generation XT product range. Built upon our ground-breaking cross-platform technology, it is giving you the freedom to work with the display unit that suits you and the job best. Simply download our straightforward XT application for free and you have all the measurement programs you need.

#### **NO LOCK-INS**

With Generation XT you decide if you want the rugged and user-friendly Easy-Laser® XT11 display unit to be included or not. The app also runs on your iOS® or Android® device\*, be it a tablet or a phone, meaning you are never locked in to a specific way of working.

#### **NO LICENSE HASSLE**

Your Generation XT measuring units determine what functions are available. No hassle with licenses, just connect the units to the app, on any of your display devices, and start measuring. That is straightforward!

#### SAME INTERFACE

Purchase multiple systems with various capabilities, train once! The training costs are minimized significantly since the app interface and basic functionality is identical for all XT systems; XT440, XT550 Ex, XT660, XT770, XT290, XT280, XT190.

#### MAXIMUM FLEXIBILITY!

The XT Alignment app runs on iOS and Android devices\*, as well as on the Easy-Laser<sup>®</sup> XT11 display unit. The choice is yours.











# HIGHLIGHTS

### MAXIMUM FLEXIBILITY

#### ALL XT PROGRAMS IN ONE FREE APP

**DISPLAY DATA ON MULTIPLE PLATFORMS** 

All XT measurement programs included in one straightforward application available for free.

Functionality for iOS, Android and Easy-Laser® XT display units.

### 4

XT



\*

**NO LOCK-INS** Buy with or without the new user-friendly Easy-Laser<sup>®</sup> display unit.

#### MAXIMUM FLEXIBILITY

Combine several measuring units with the display unit of your choice, or use different display units with one set of measuring units. No license hassle!

#### **RUGGED DESIGN**

The XT products are rugged, rated both IP66 and IP67 water and dust proof. For superior durability in harsh environments.

#### LONG OPERATING TIMES

The long operating times of up to 16 hours for the Display unit and 24 hours for the Measuring units means you will now be able to take on and finish the toughest jobs.



#### SEND THE REPORTS

Share the reports via email. Possible on all platforms.



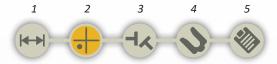
# THIS IS EASY ALIGNMENT

#### HORIZONTAL PROGRAM

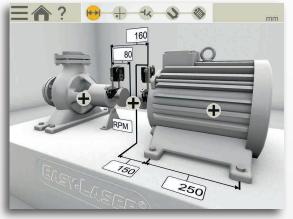


The user interface is intuitive and guides you through the measurement process. It is animated and zooms in to the relevant element for each step. You can save the measurements

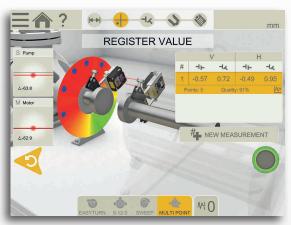
of a machine for As found and As left in the same file.



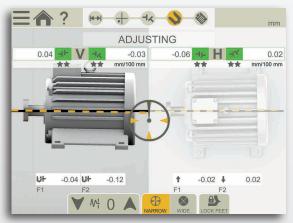
The interactive workflow indicator lets you easily jump to any part in the measurement process.



1. Enter dimensions



2. Measure (Five methods available, explained to the right)

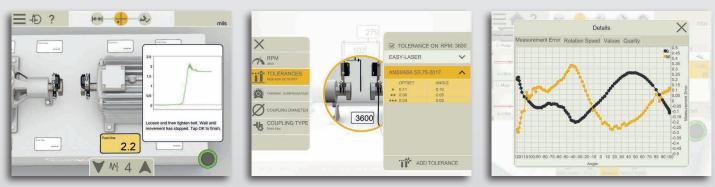


3. View result, As found

4. Adjust



5. View report as it will look



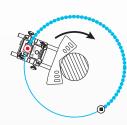
Soft Foot check on both machines

Tolerance check (pre-set or custom)

Quality check view for measurements

### **MEASUREMENT METHODS**

Measuring points
 Start recording
 Stop recording



#### CONTINUOUS SWEEP

Automatic recording of measurement values during continuous sweeping of the shaft. Hundreds of points are registered. You can start anywhere on the turn. Quality check of measurement is provided (see example down left).



#### UNCOUPLED SWEEP

Rotate one shaft/unit at a time to pass with the beam over the other (stationary). Repeat alternately until enough measurement points are recorded. You can start and stop anywhere on the turn.



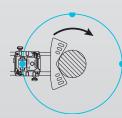
#### MULTI POINT

Multi point is basically the same as EasyTurn<sup>™</sup>, but instead you can record multiple points on the sector rotated. This will provide an optimized calculation basis. Perfect for e.g. turbine and sliding bearing applications.



#### EASYTURN

The EasyTurn<sup>™</sup> function allows you to begin the measurement process from anywhere on the turn. You can turn the shaft to any three positions with as little as 20° between each position to register the measurement values. An easier-to-use version of the three-point method (see 9–12–3).



#### 9–12–3

Measurement points are recorded at fixed points 9, 12 and 3 o'clock. This is the classic three-point method which can be used in most cases.

## **SMART FUNCTIONS**



#### THERMAL GROWTH

Automatically compensate for thermal expansion of the machines.



### SWAP VIEW

Understand adjustment directions more intuitively.



#### CONTINUE SESSION

Your latest measurement is always available, automatically saved.



#### TEMPLATES

Save measurement files as templates, with machine data and settings, to quickly start measurements.



#### **MEASUREMENT VALUE FILTER** Improve readings when measuring conditions are poor.

Aligr

#### **MULTIPLE SETS OF FEET** Align machines with more than two pairs of feet.

Lock any pair of feet on the machine. Used when

aligning base-bound or bolt-bound machines.



#### WIDE LIVE ADJUSTMENT

LOCKED FEET

Adjust with live values using expanded sensor position ranges in the H and V position



#### SELECT MACHINE IMAGE

Choose from different 3D machines to portray your machinery on either side of coupling.



#### SELECT COUPLING TYPE

Choose method depending on coupling type: short flex, spacer shaft.

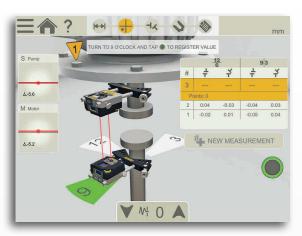


### BUILT-IN HELP

The app includes a searchable *Users Manual* which opens the relevant chapter depending where in the process you are. This makes it quick and easy to find the answer to your user questions.



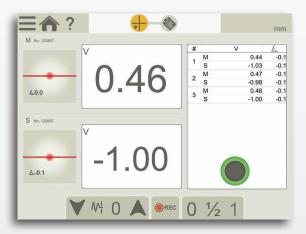
# **MORE POSSIBILITIES**



#### **VERTICAL/FLANGE MOUNTED MACHINES**



For measurement and alignment of vertically and flange mounted machines. Handles machines with 4, 6, 8 and 10 bolts.



#### **VALUES – DIGITAL DIAL INDICATOR**

With the Values program you measure as with dial gauges, but with laser precision and the possibility to document the measurement result. Automatic recording pos-

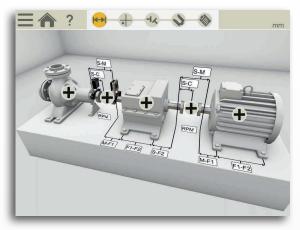
sible (set the interval and duration). You can make individual notes for each measurement point.

#### CHECK BEARING CLEARANCE etc.



With the Values program you can check bearing clearance or shaft load. It can also be used to "manually" calculate straightness, flatness and dynamic movements of

machine components.



#### **3 MACHINE TRAIN**



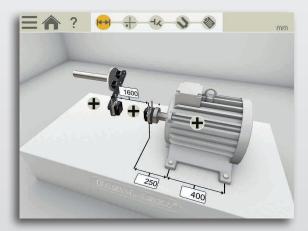
For alignment of three to each other coupled machines (2 couplings).



#### TWIST MEASUREMENT OF MACHINE BASE



The twist measurement program allows you to check the flatness or twist of the machine foundation using only the measuring units in the system.



CARDAN/OFFSET MOUNTED MACHINES For alignment of cardan/offset mounted machinery. (Requires additional Cardan bracket Kit.)

## DOCUMENTATION

### SAVE!



#### INTERNAL MEMORY

Save your measurement files, photos and reports to the internal memory.

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### VERSATILE FILE TYPES

Both a PDF and an Excel file are generated.



#### READ QR AND BAR CODES

Assign a specific code to a specific machine, then use the built-in camera of your device to open assigned file and settings. (Note: camera resolution requirements applicable.)

### SHOW!



**PDF REPORT TEMPLATES** Use one of the two formats included.



ADD NOTES Explain it a little more.



**SIGN REPORTS ELECTRONICALLY** Sign-on screen to verify your job. Signature is saved with the PDF file.



ADD PHOTO Show what you mean.



ADD THERMAL IMAGE See the difference after alignment. (Available only with XT11)

### SHARE!



**SEND THE REPORTS** Share the reports via email. Possible on all platforms.

### SAVE TO USB

Save your files to USB stick and copy to other devices.



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NAME

V 0.00 H 0.00 Values\_2018-04-10

IMG\_20180410\_142801

Vertical motor ABB

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-I- Shaft Alignment Water pump 3

H Shaft 2018-02-14 14 21 05

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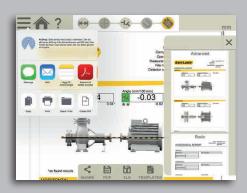
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## SYSTEM PARTS

#### **XT60-M/S MEASURING UNITS**

The XT60 measuring units utilize dot-type laser and 1-axis square PSD surfaces. A state-of-the-art OLED display (D) shows the angle of the unit, making it easier to position it on the shaft.

The diagonally positioned locking knobs securely lock the unit on the rods. Rigid aluminium housing provide maximum stability. IP66 and 67, dust- water- and shockproof. Heavy-duty battery for very long operating times; up to 24 hours. Builtin wireless technology.

#### SHAFT BRACKET

The V-bracket is light yet rigid, with two rods for maximum stability in all directions. Pre-mounted chain for quick setup on the machine.



- D. OLED display: battery status/unit angle
- E. Chain tightening knob
- F. Charger connector
- G. Extendable stainless steel rods
- H. Locking knob
- I. Slidable target/dust cover



Rugged, robust, with wear resistant rubberized protective coating. IP66 and 67, dustwater- and shockproof. As standard a 13 MP camera for documentation is built-in, and you can also choose to add an IR camera to the XT11; shoot a thermal image before and after alignment and include with the documentation!

A large 8", glove-enabled touch-screen makes the information clear and the app easy to use. The small OLED display (C) shows battery status of both measuring units and display unit. You can check battery status also when the unit is turned off (B). The clever lock-screen button (B) prevents unintentional clicks, for instance when moving around on the job.

Four fastening points for shoulder strap or customized solutions. Heavy-duty battery for very long operating times; up to 16 hours. The camera can be removed if security reasons require it.



- A. Ergonomically, rubber coated housing
- B. Screen-lock button/Battery status-check button
- C. OLED display
- D. Display brightness sensor
- E. Large and clear 8" glove-enabled touch-screen
- F. Dust cover and protection for connectors (Note: connectors are dust and waterproof)
- G. Enter button

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#### DOT-TYPE LASER TECHNOLOGY

The dot laser technology makes it possible to measure larger machines and longer spans than line laser systems. It also provides higher accuracy when backlash in the coupling is present. In addition, dot laser allows you to check more things when installing a machine, e.g. twist of foundation and bearing clearance.



#### DUAL LASERS, PSD, INCLINOMETERS

With electronic inclinometers in both measuring units the system knows exactly how they are positioned. This also makes it very easy to align uncoupled shafts. The so called reversed measurement method with two laser beams and two PSD makes it possible to also measure very incorrectly set machines. This is particularly good for new installations, where the machines are not yet in the correct position. Compared to many other methods, the Dual Technology will retain the measurement accuracy also when distances increase.





#### **IP66 AND IP67 APPROVED**

Easy-Laser® XT measuring units and display unit are waterproof, dustproof and shockproof. The units have been tested and approved to an Ingress Protection rating of IP66 and IP67, which means that they are dustproof and waterproof to a depth of 1 metre, and also protected against powerful water jets.



(Note: Photo shows XT40 measuring units.)



A. IR Camera (optional) B. 13 Mp Camera C. LED Light D. Fastening points for shoulder strap (x4)



E. Charger F. USB A G. AV connector (HDMI) H. USB B



#### THERMAL CAMERA

The Easy-Laser<sup>®</sup> XT11 Display unit has the option to add thermal imaging camera (IR) along with the standard 13 MP digital camera. Shoot a thermal image before and after alignment and include with the documentation!



13 MP CAMERA

Take pictures to identify your machines and include with your report.



LED LIGHT Light up the work area when ambient light is



#### AV CONNECTOR

not enough.

As standard the XT11 is equipped with a HDMI connector, making it possible to share the display screen on a TV monitor or projector screen. Useful for training purposes with large groups.



## **PRECISION LEVEL**

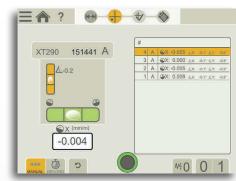
#### FOR GENERAL MACHINERY SET-UP



XT290 Digital Precision Level is the must-have addition to your shaft system. Installing machinery level is very often a requirement for them to work as intended. Use the XT290 as a separate tool, or with the XT

Alignment App. When connected to the XT Alignment App on your iOS or Android device, or the XT11 display unit, you can read off the alignment "live" at the position on the machine where the actual alignment is made, and make PDF reports.





Align in live mode, document result with PDF. (XT Alignment app Values/Level application.)

SYSTEM XT290 LEVEL PART NO. 12-1244



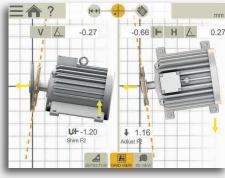
Display on Precision Level unit. Live values and graphics.

### **BELT ALIGNMENT TOOL**

#### FOR RADIALLY MOUNTED DRIVES

With the Belt alignment tool XT190 BTA you can align most types of radially  $\odot$  (•) mounted drives. The transmitter and detector attaches magnetically to the sheave edge. A digital display unit gives the advantage of checking against belt manufacturer tolerances.

When connected to the *XT Alignment App* on your iOS or Android device, or the XT11, you can also read off the alignment "live" at the position on the machine where the actual alignment is made. You get adjustment values for both horizontal and vertical direction (shim value), resulting in a more accurate alignment in a shorter time.



0.6 mm

OLED display on detector unit. Live values.

Align machine in live mode, document result with PDF. (XT Alignment app Belt application.)

SYSTEM XT190 BTA PART NO. 12-1053



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BDU

Display on vibrometer

unit. Live values.

ISO

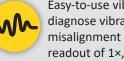
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## **VIBROMETER TOOL**

#### FOR QUICK VIBRATION ANALYSIS



Easy-to-use vibration analyser that quickly diagnose vibration level, unbalance, misalignment and looseness. The direct readout of 1×, 2×, 3× RPM, total level as well as bearing condition provide necessary informa-

tion during installation and alignment.

The XT280 connects to the XT Alignment App, making it possible to document the result as PDF.





Register values with notes for each point, add photo of machine, document result with PDF.

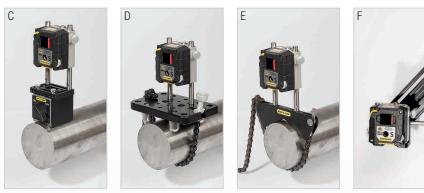
**SYSTEM XT280 VIB PART NO. 12-1090** 

## **SHAFT ACCESSORIES**





- A. Offset bracket, Part No. 12-1008
- B. Magnetic bracket, Part No. 12-1011
- C. Magnet base, Part No. 12-0013 (Note: offset bracket also needed.)
- D. Sliding bracket, Part No. 12-1010



- E. Thin shaft bracket, Width 12 mm [0.5"], Part No. 12-1012
- *F.* Cardan bracket kit, Part No. 12-1151 (Note: not all parts included shown on picture.) *G.* Extension rods (not pictured):
  - Length 30 mm [1.18"], (x1) Part No. 01-0938 Length 75 mm [2.95"], (x4) Part No. 12-1161 Length 120 mm [4.72"], (x8) Part No. 12-0324 Length 240 mm [9.44"], (x4) Part No. 12-0060 Length 240 mm [9.44"], (x4) Part No. 12-0060

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### **TECHNICAL DATA**

#### Measuring units XT60-M / XT60-S

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measuring units XI60-M / XI60-5	
Type of detector	1 axis TruePSD 20x20 mm [0.79x0.79"]
Communication	BT wireless technology
Battery type	Heavy duty Li Ion chargeable
Operating time	Up to 24 h continuously
Resolution	0.001 mm [0.05 mils]
Measurement accuracy	±1µm ±1%
Measurement range	Up to 20 m [66 feet]
Type of laser	Diode laser
Laser wavelength	630–680 nm
Laser class	Safety class 2
Laser output	<1 mW
Electronic inclinometer	0.1° resolution
Environmental protection	IP class 66 and 67
Operating temperature	-10–50 °C
Storage temperature	-20–50 °C
Relative humidity	10–95%
OLED display	128x64 pixels
Housing material	Anodized aluminium + PC/ABS + TPE
Dimensions	WxHxD: 76x76.7x45.9 mm [3.0x3.0x1.8"]
Weight	272 g [9.6 oz]
Display unit XT11	
Type of display/size	SVGA 8" colour screen, backlit LED, multitouch
Battery type	Heavy duty Li Ion chargeable
Operating time	Up to16 h continuously
Connections	USB A, USB B, Charger, AV
Communication	Wireless technology, WiFi
Camera, with diode lamp	13 Mp
IR camera (optional)	FLIR LEPTON® (0-450 °C, 32-842 °F)
Languages	en / de / sv / es / pt / ru / ja / ko / zh / it / fr / pl / fi
Help functions	Built-in manual
Environmental protection	IP class 66 and 67
Operating temperature	-10–50 °C
Storage temperature	-20–50 °C
Relative humidity	10–95%
OLED display	96x96 pixels
Housing material	PC/ABS + TPE
Dimensions	WxHxD: 274x190x44 mm [10.8x7.5x1.7"]
Weight	1450 g [51.1 oz]
Cable	
Charging cable (splitter cable)	Length 1 m [39.4"]
Brackets etc.	
Shaft brackets	Type: V-bracket for chain, width 18 mm [0.7"].
	Shaft diameters: 20–150 mm [0.8–6.0"]
	With extension chain, diameters up to 450 mm [17.7"
	Material: anodised aluminium
Rods	Length: 120 mm, 75 mm [4.72", 2.95"] (extendable)
	Material: Stainless steel





#### PART NO. 12-1052 Display unit, Large case, (Accessories\*)

Weight: 12.3 kg [27.1 lbs] (without accessories) Dimension WxHxD: 580x460x295 mm [22.8x18.1x11.6"]

PART NO. 12-1059 Same as above, but without display unit.

Weight: 10.9 kg [24.0 lbs] (without accessories)

All	Easy-Laser® XT660 Shaft systems include:	
1	Measuring unit XT60-M	
1	Measuring unit XT60-S	
2	Shaft brackets with chains and rods	
4	Rods 75 mm [2.95"]	
2	Extension chain 900 mm [35.4"]	
1	Measuring tape 3 m [9.8']	
1	Hexagon wrench set	
1	Charger (100–240 V AC)	
1	DC split cable for charging	
1	DC to USB adapter, for charging	
1	Quick reference manual	
1	Cleaning cloth for optics	
1	USB memory with manuals	
1	Documentation folder	
System Easy-Laser® XT660 Shaft also includes, depending on system:		
(1)	Display unit XT11	
(1)	Shoulder strap for display unit	
(1)	Carrying case Medium	

(1) Carrying case Large. With wheels and an extendable handle.

### Customize your XT11 (Note that these options cannot be retrofitted): Part No. 12-0968 IR Camera added to XT11 Part No. 12-0985 Camera (and LED light) removed from XT11

PART NO. 12-1051 Display unit, Medium case

Weight: 7.2 kg [15.9 lbs] Dimension WxHxD: 460x350x175 mm [18.1x13.8x6.9"]

PART NO. 12-1058 Same as above, but without display unit.

Weight: 5.8 kg [11.0 lbs]



\*Accessories not included, just pictured in case as examples. A. Offset brackets B. Magnetic brackets C. Magnet bases D. XT280 VIB E. XT190 BTA



Easy-Laser® is manufactured by Easy-Laser AB, Alfagatan 6, SE-431 49 Mölndal, Sweden Tel +46 31 708 63 00, Fax +46 31 708 63 50, e-mail: info@easylaser.com, www.easylaser.com © 2022 Easy-Laser AB. We reserve the right to make changes without prior notification. Easy-Laser® is a registered trademark of Easy-Laser AB. Android, Google Play, and the Google Play logo are trademarks of Google Inc. Apple, the Apple logo, iPhone, and iPod touch are trademarks of Apple Inc., registered in the U.S. and other countries. App Store is a service mark of Apple Inc. Other trademarks belong to their respective owners. Documentation ID: 05-0876 Rev6

